# **Roll Design and Safety Culture**

**Matthew Hammer** 

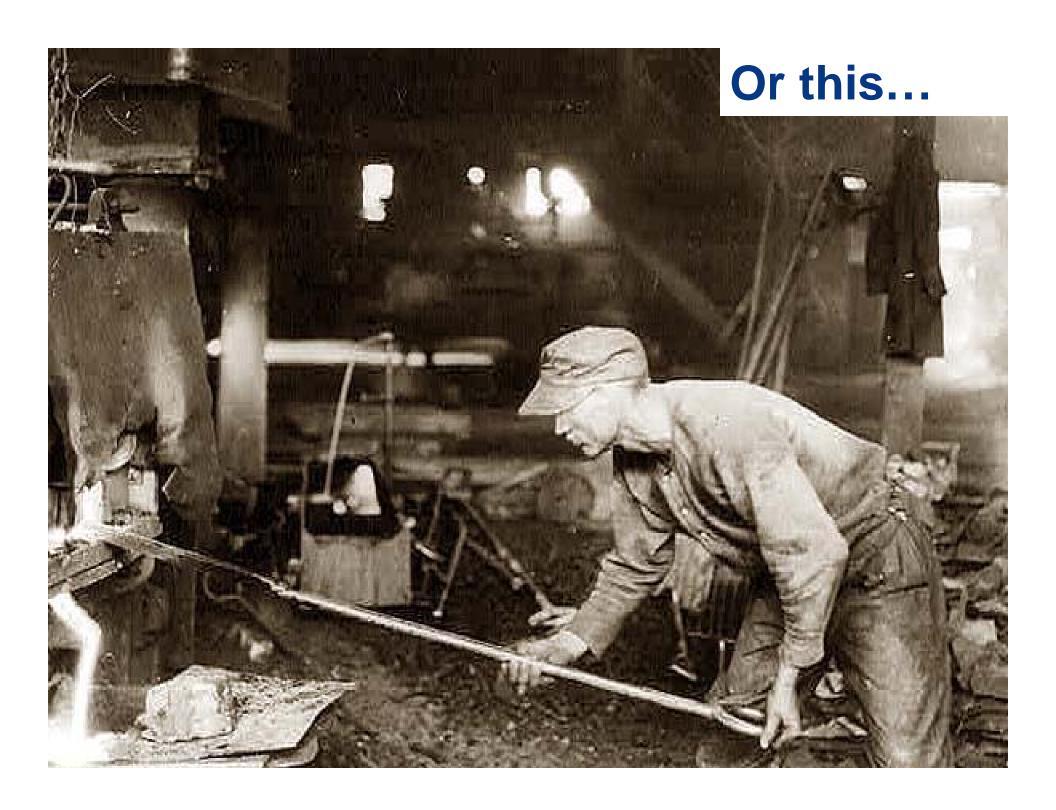


# Ya'll Or All Ya'll

**Matthew Hammer** 







# Or from here...





# To here...





# Strong cultural attributes







# **Cultural Development**

 The goal is to develop the culture that gives you the results you are looking for.

Cultures are not mandated – the are molded…



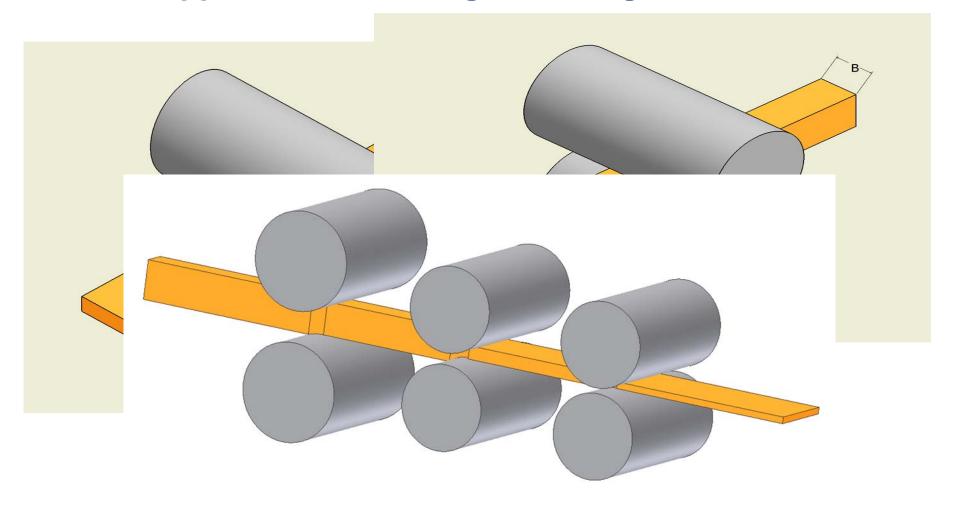


## Or better yet - Rolled





## What happens when we begin a change?





## Accepting the change...

- We have to recognize the need for a change
- We have to accept the need for a change in behavior
- We must also recognize what the change means
- We must understand that things will be different

The Absolute... To remember why the change is important.



## Accepting the change and the "Punching Bag"

- You are about to tell a bunch of adults that what they are doing is wrong.
- How well did that go last time?









## **Paradigm Shift**

#### We have to get this guy...



Does this guy believe this is safe – or is he tolerant of risk?

#### To here...





### **Paradigm shift**

- Anyone can make a new rule and expect it to happen.
- In training situations the new rule makes sense and is easily identified
- But what about in the field or on the floor...
- This is how I did the job yesterday, last year...it was the way we were trained, in fact it is how the procedure says to do it...
- Once we can recognize that the paradigm must shift and we need to see things differently – we can take action.



### **Paradigm shift**

- Even in fire safety regulation, often times problems are not corrected by physical means, but by "Management Standard"
- Issues are addressed by making exceptions and putting in a rule where the issue is "managed" by people rather than engineering.
- Article in Fire Safety Engineer discusses allowances for inward swinging fire doors if they are pinned open during "high occupancy" times.
- Will this happen every time?

Todd, C. (2009) FORGIVING THE MANAGEMENT. Fire Safety Engineering. 16(8), 16-18



### **Paradigm shift**

- We may have to change not only the rules, but:
  - The tools we use
  - The procedures
  - The parts we use
  - The process
- We may have to change the way we change!



## **Tools**

If we Say...

...We must <u>Do</u>

What seems like a simple rule, say fall protection at 4 feet, may have huge implications.





#### **Tools**

Hazard recognition

- Take Ten
- Take Two
- Take 5
- Work Permits

Behavioral approach

- Stop and Go
- Stop Cards
- Observation programs

Standards

- Audits (ISO, business performance, consultant)
- Document control and review
- Preliminary Risk Analysis



#### **Habits and culture**

- Voice your cultural expectations daily
- Make your day to day actions drive the cultural expectation
- Use the tools to drive the day to day actions
- Reinforce the day to day actions

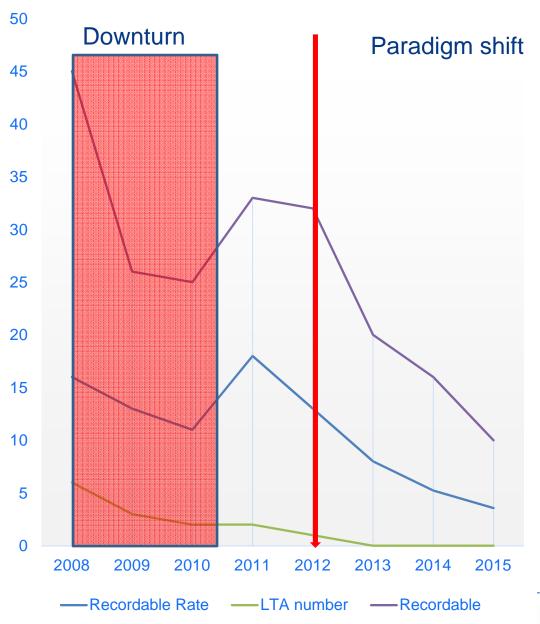
If you are the first one to the office daily, do you still feel 'off' if you are a few minutes later than normal?



#### **Results**

End results will be measureable.

#### Results



# "Lest we forget..."

Matthew Hammer – Gerdau Beaumont in



